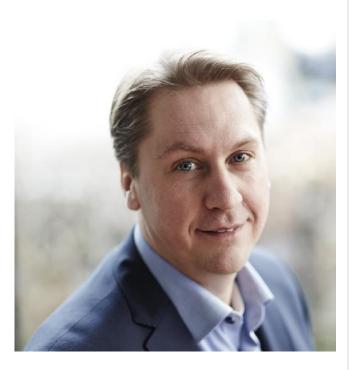
Frames Renewable Energy Solutions



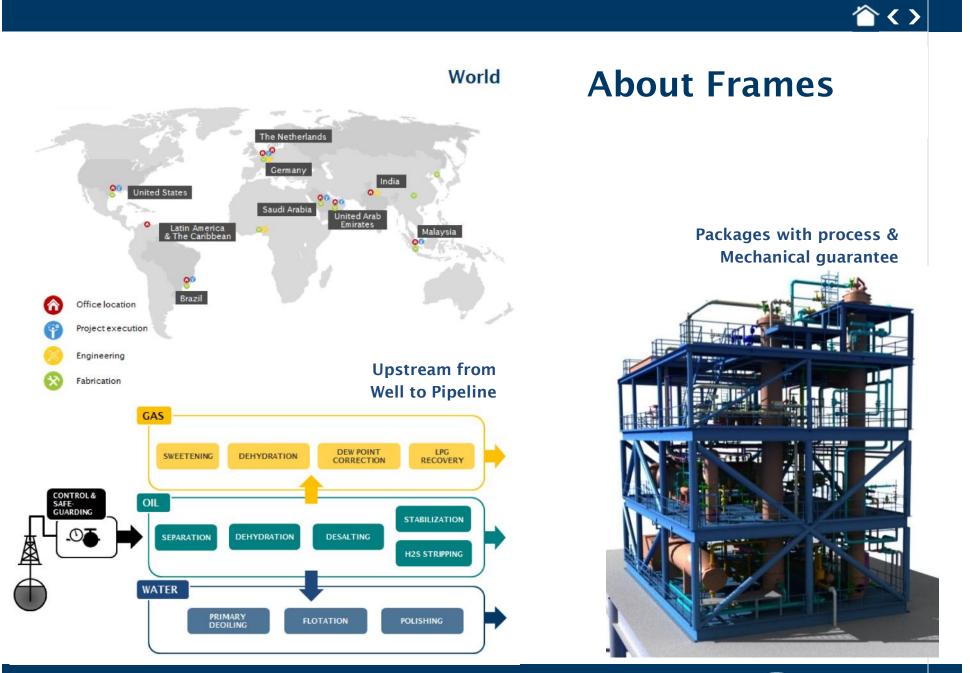
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Introduction in



Nick ten Asbroek (MSc.) Sales Manager FRES <u>N.ten.Asbroek@frames-group.com</u> http://www.framesgroup.com/Products/Biogas





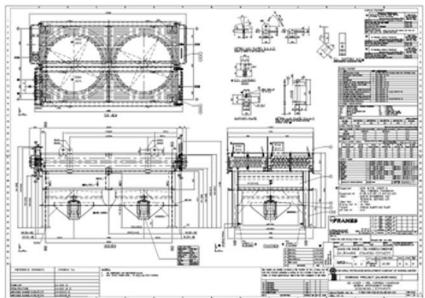


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Know-how

- Process know-how all of all oil & gas treatment systems
- Added value in optimization hardware
- All engineering disciplines in house
- Process & mechanical guarantee
- Customer specific equipment
- Worldwide fabrication
- Flexible organization
- Total system responsibility
- Project management
- Document control









Certifications and HSEQ

- Ensuring reliable high quality products and services being provided to contractors and operators
- Stakeholders and the growing industry demand a continuous improvement
- Our aim is to meet standards and exceed the HSEQ expectation levels of clients, personnel and other stakeholders
- Frames is certified to ISO 9001, ISO 18001, ISO 14001 and VCA











The Future is Green

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Frames Renewable Energy Solutions

• CO₂ afvang en hergebruik & Duurzaam gas opwaardering









CO₂ for greenhouses from biomass combustion?

Oxygen (0₂)

 (CO_{2})

Carbon Dioxide

Sunlight (UV)

Water (H₂O)

- Photosynthesis requires -> CO₂!
- Additional CO₂ required to optimize the growth.
- Heat for warming the greenhouses
- Reduction of natural gas due to restriction of Dutch government



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What is the current situation?

- Warmte en CO₂ uit aardgas in voorjaar en najaar.:
 - Gas WKK
 - Gas ketel
- Vloeibare CO₂ aanvulling in de zomer
- Of wanneer aanwezig OCAP CO₂





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What is the new situation?



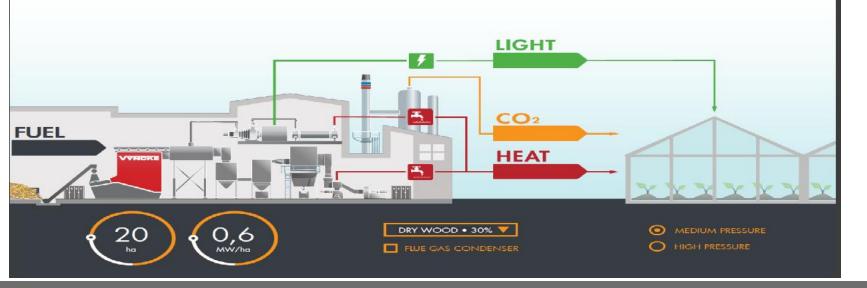
Biomass boiler (7 MW)

• Fed by wood



CO₂ capture and storage facility

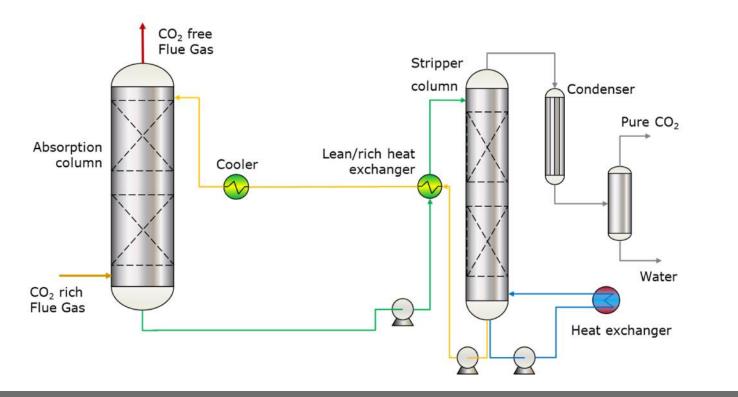
- Absorption of CO₂ by Galloxol[®]
 2,2t per hour
- Heat integration





Frames Galloxol[®] CO₂ capture unit

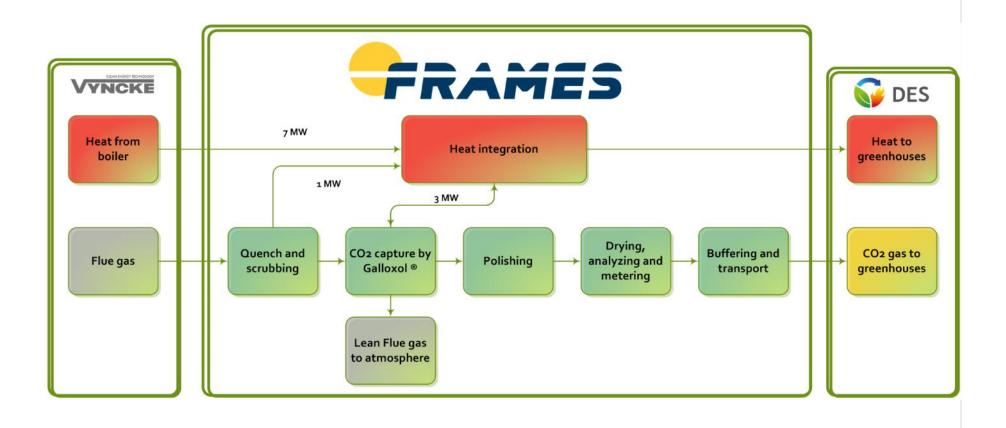
- Non-volatile solvent CO₂ capture unit
- Deep CO₂ removal at low gas pressure
- Thermal driven process
- Deep integration of CO₂ removal and biomass boiler





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CO₂ capture process and heat integration





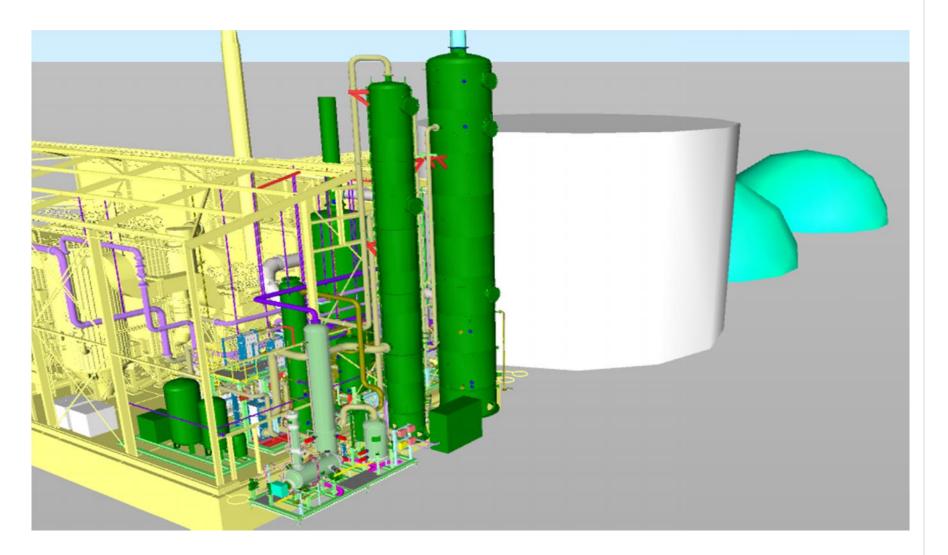
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Recent droneview of CO₂ capture project



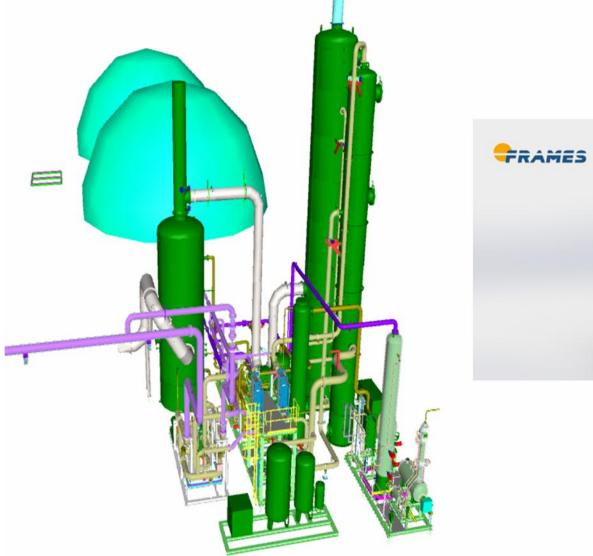


CO₂ recovery from biomass for Greenhouses

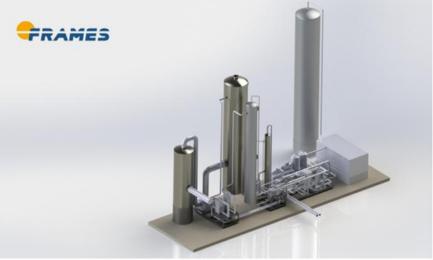




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Overview



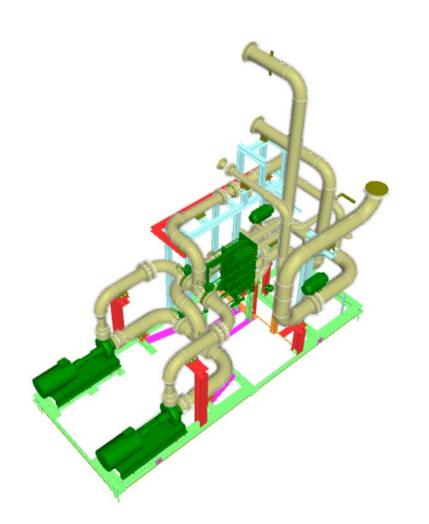


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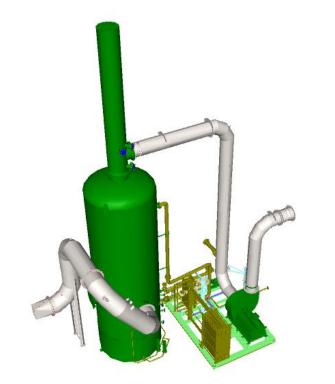
Heat integration







Quench and blower system







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CO₂ capture system



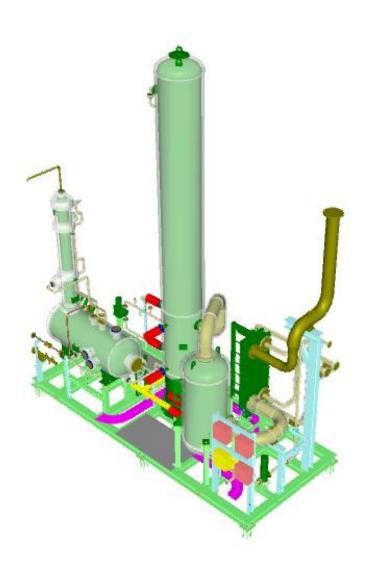


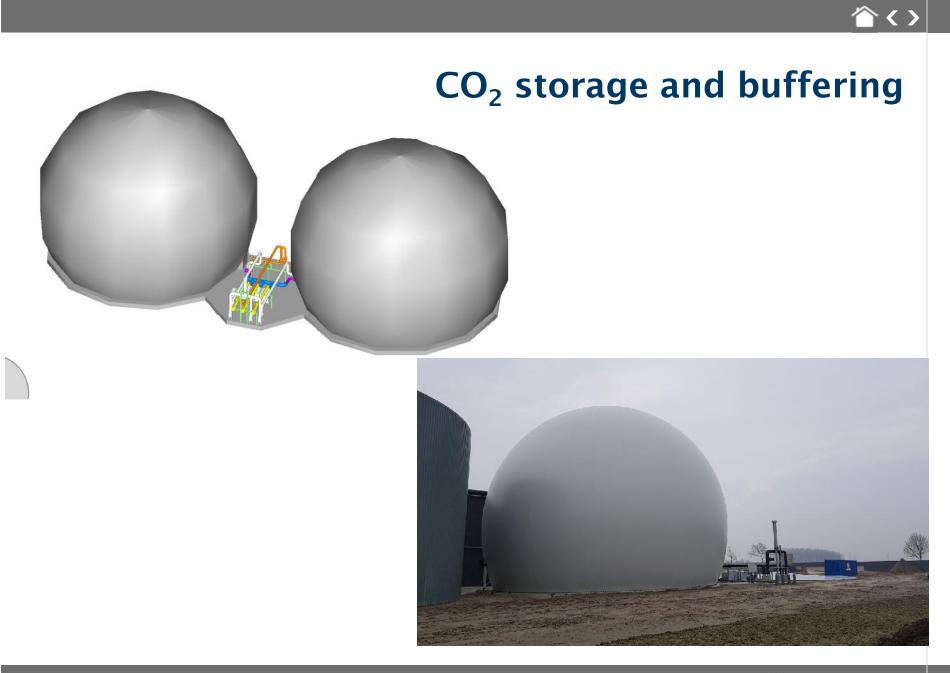
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CO₂ drying



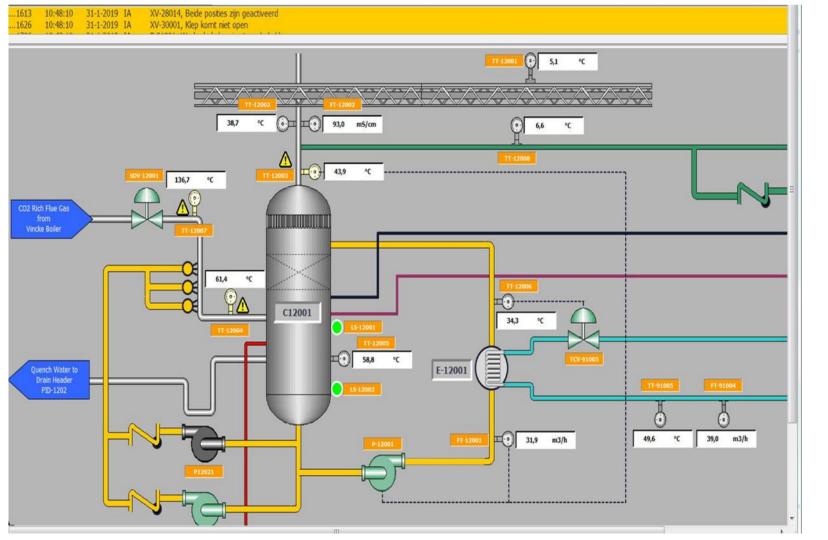








Remote monitoring & control





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Overview Factory and woodstorage





Overview Factory and woodstorage





CO₂ recovery from biomass for Greenhouses DES





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VOF Prominent Grevelingen





Thank you for your time!

